

SAFETY DATA SHEET

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Version 1.00

Section 1. Identification

Product name : ALPHAROCK 2000 HARDENER
Product code : ALPHAROCK2000
Other means of identification : Not available.
Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Product use : Industrial applications.
Use of the substance/ mixture : Coating. Paints. Painting-related materials.
Uses advised against : Not applicable.

Manufacturer : Alpha 6 Corporation, LLC
15336 Dale St.
Detroit, MI 48223

Emergency telephone number : 1-800-424-9800 (U.S.)
1-800-424-9800 (Canada)

Technical Contact (805) 252-8555 M-F 9am-7pm Central

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : FLAMMABLE LIQUIDS - Category 3
ACUTE TOXICITY (dermal) - Category 4
ACUTE TOXICITY (inhalation) - Category 4
SKIN IRRITATION - Category 2
EYE IRRITATION - Category 2A
RESPIRATORY SENSITIZATION - Category 1
SKIN SENSITIZATION - Category 1
CARCINOGENICITY - Category 2
TOXIC TO REPRODUCTION (Unborn child) - Category 2
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) (hearing organs) - Category 2
Percentage of the mixture consisting of ingredient(s) of unknown toxicity: 55.7% (Oral), 55.7% (Dermal), 67.6% (Inhalation)

GHS label elements

Section 2. Hazards identification

Hazard pictograms



Signal word

: Danger

Hazard statements

: Flammable liquid and vapor.
 Harmful in contact with skin or if inhaled.
 Causes serious eye irritation.
 Causes skin irritation.
 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
 May cause an allergic skin reaction.
 Suspected of damaging the unborn child.
 Suspected of causing cancer.
 May cause respiratory irritation.
 May cause damage to organs through prolonged or repeated exposure. (hearing organs)

Precautionary statements

Prevention

: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves. Wear eye or face protection. Wear protective clothing. Wear respiratory protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating, lighting and all material-handling equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Keep container tightly closed. Use only outdoors or in a well-ventilated area. Do not breathe vapor. Wash hands thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace.

Response

: Get medical attention if you feel unwell. IF exposed or concerned: Get medical attention. IF INHALED: If breathing is difficult, remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. If experiencing respiratory symptoms: Call a POISON CENTER or physician. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. IF ON SKIN: Wash with plenty of soap and water. Call a POISON CENTER or physician if you feel unwell. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention.

Storage

: Store locked up. Store in a well-ventilated place. Keep cool.

Disposal

: Dispose of contents and container in accordance with all local, regional, national and

Supplemental label elements

international regulations.

: Moisture-sensitive material. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Skin contact to isocyanate monomer may lead to allergic lung reaction. Based on the properties of the isocyanate components and considering toxicological data on similar mixtures, this mixture may cause acute irritation and/or sensitization of the respiratory system, leading to an asthmatic condition, wheezing and tightness of the chest. Sensitized persons may subsequently show asthmatic symptoms when exposed to atmospheric concentrations well below the OEL. Repeated exposure may lead to permanent respiratory disability. Persons with a history of skin sensitization problems or

Section 2. Hazards identification

asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Avoid contact with skin and clothing. Wash thoroughly after handling. Emits toxic fumes when heated.

Hazards not otherwise classified : Prolonged or repeated contact may dry skin and cause irritation.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture
Product name : ALPHAROCK 2000 HARDENER

| Ingredient name | % | CAS number |
|--|-------------|---------------------------|
| 3-Isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate, oligomers (isocyanurate type) | ≥50 - ≤75 | 53880-05-0 (EC 931-312-3) |
| xylene | ≥20 - ≤31 | 1330-20-7 |
| 2-methoxy-1-methylethyl acetate | ≥10 - ≤20 | 108-65-6 |
| ethylbenzene | ≥1.0 - ≤6.1 | 100-41-4 |
| 3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate | <1.0 | 4098-71-9 |
| toluene | <1.0 | 108-88-3 |

SUB codes represent substances without registered CAS Numbers.

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

If ingestion, irritation, any type of overexposure or symptoms of overexposure occur during or persists after use of this product, contact a POISON CONTROL CENTER, EMERGENCY ROOM OR PHYSICIAN immediately; have Safety Data Sheet information available. Never give anything by mouth to an unconscious or convulsing person.

Description of necessary first aid measures

- Eye contact** : Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
- Inhalation** : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
- Skin contact** : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
- Ingestion** : If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : Harmful if inhaled. May cause respiratory irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Section 4. First aid measures

Skin contact : Harmful in contact with skin. Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.

Ingestion : No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:
pain or irritation
watering
redness

Inhalation : Adverse symptoms may include the following:
respiratory tract irritation coughing
wheezing and breathing difficulties
asthma
reduced fetal weight
increase in fetal deaths
skeletal malformations

Skin contact : Adverse symptoms may include the following:
irritation
redness
dryness
cracking
reduced fetal weight
increase in fetal deaths
skeletal malformations

Ingestion : Adverse symptoms may include the following:
reduced fetal weight
increase in fetal deaths
skeletal malformations

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours. :

Specific treatments No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media : Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing media : Do not use water jet.

Section 5. Fire-fighting measures

- Specific hazards arising from the chemical** : Flammable liquid and vapor. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. Runoff to sewer may create fire or explosion hazard.
- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon oxides
nitrogen oxides
- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

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Section 6. Accidental release measures

- Special provisions** : Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Place in a suitable container. The contaminated area should be cleaned immediately with a suitable decontaminant. One possible (flammable) decontaminant comprises (by volume): water (45 parts), ethanol or isopropyl alcohol (50 parts) and concentrated (d: 0,880) ammonia solution (5 parts). A non-flammable alternative is sodium carbonate (5 parts) and water (95 parts). Add the same decontaminant to the remnants and let stand for several days until no further reaction in an unsealed container. Once this stage is reached, close container and dispose of according to local regulations (see section 13). Do not allow to enter drains or watercourses. If the product contaminates lakes, rivers, or sewers, inform the appropriate authorities in accordance with local regulations.

Section 7. Handling and storage**Precautions for safe handling**

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Special precautions** : this material is part of a multiple component system, read the Safety Data Sheet(s) for the other component or components before blending as the resulting mixture may have the hazards of all of its parts.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- Conditions for safe storage, including any incompatibilities** : Do not store below the following temperature: 5°C (41°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. Precautions should be taken to minimize exposure to atmospheric humidity or water. CO₂ will be formed, which, in closed containers, could result in pressurization.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

| Ingredient name | Exposure limits |
|--|---|
| 3-Isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate, oligomers (isocyanurate type) | IPEL (Alpha 6 Corporation, LLC). TWA: 0.5 mg/m ³ STEL: 1 mg/m ³ |
| xylene | ACGIH TLV (United States, 3/2018). STEL: 651 mg/m ³ 15 minutes. STEL: 150 ppm 15 minutes. TWA: 434 mg/m ³ 8 hours. TWA: 100 ppm 8 hours. OSHA PEL (United States, 5/2018). TWA: 435 mg/m ³ 8 hours. TWA: 100 ppm 8 hours. |
| 2-methoxy-1-methylethyl acetate | IPEL (Alpha 6 Corporation, LLC, 6/2019). Absorbed through skin. TWA: 30 ppm STEL: 90 ppm |
| ethylbenzene | ACGIH TLV (United States, 3/2018). TWA: 20 ppm 8 hours. OSHA PEL (United States, 5/2018). TWA: 435 mg/m ³ 8 hours. TWA: 100 ppm 8 hours. |
| 3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate | ACGIH TLV (United States, 3/2018). TWA: 0.005 ppm 8 hours. OSHA PEL (United States, 5/2018). Absorbed through skin. TWA: 5 mg/m ³ , (as CN) 8 hours. |
| toluene | OSHA PEL Z2 (United States, 2/2013). AMP: 500 ppm 10 minutes. CEIL: 300 ppm TWA: 200 ppm 8 hours. ACGIH TLV (United States, 3/2018). TWA: 20 ppm 8 hours. |

Key to abbreviations

| | | | |
|-------|--|------|------------------------------------|
| A | = Acceptable Maximum Peak | S | = Potential skin absorption |
| ACGIH | = American Conference of Governmental Industrial Hygienists. | SR | = Respiratory sensitization |
| C | = Ceiling Limit | SS | = Skin sensitization |
| F | = Fume | STEL | = Short term Exposure limit values |
| IPEL | = Internal Permissible Exposure Limit | TD | = Total dust |
| OSHA | = Occupational Safety and Health Administration. | TLV | = Threshold Limit Value = |
| R | = Respirable | TWA | = Time Weighted Average |
| Z | = OSHA 29 CFR 1910.1200 Subpart Z - Toxic and Hazardous Substances | | |

Consult local authorities for acceptable exposure limits.

Recommended monitoring procedures : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Section 8. Exposure controls/personal protection

- Appropriate engineering controls** : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
- Individual protection measures**
- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Chemical splash goggles.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
- Gloves** : butyl rubber
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : By spraying: air-fed respirator. By other operations than spraying, in well ventilated areas, air-fed respirators could be replaced by a combination charcoal filter and particulate filter mask. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
- Restrictions on use** : Persons with a history of asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used.

Section 9. Physical and chemical properties

Appearance

| | |
|--|--|
| Physical state | : Liquid. |
| Color | : Clear. |
| Odor | : Not available. |
| Odor threshold | : Not available. |
| pH | : Not available. |
| Melting point | : Not available. |
| Boiling point | : >37.78°C (>100°F) |
| Flash point | : Closed cup: 27.22°C (81°F) |
| Material supports combustion. | : Yes. |
| Auto-ignition temperature | : Not available. |
| Decomposition temperature | : Not available. |
| Flammability (solid, gas) | available. : Not available. |
| Lower and upper explosive (flammable) limits | available. : Not available. |
| Evaporation rate | : Not available. |
| Vapor pressure | : Not available. |
| Vapor density | : Not available. |
| Relative density | : 1.03 |
| Density (lbs / gal) | : 8.6 |
| Solubility | : Insoluble in the following materials: cold water. |
| Partition coefficient: n-octanol/water | : Not available. |
| Viscosity | : Kinematic (40°C (104°F)): >0.21 cm ² /s (>21 cSt) |
| Volatility | : 51% (v/v), 44% (w/w) |
| % Solid. (w/w) | w): 56 |

Section 10. Stability and reactivity

| | |
|------------------------------------|---|
| Reactivity | : No specific test data related to reactivity available for this product or its ingredients. |
| Chemical stability | : The product is stable. |
| Possibility of hazardous reactions | : Under normal conditions of storage and use, hazardous reactions will not occur. |
| Conditions to avoid | : In a fire, hazardous decomposition products may be produced. Refer to protective measures listed in sections 7 and 8. |
| Incompatible materials | : Keep away from: oxidizing agents, strong alkalis, strong acids, amines, alcohols, water. Uncontrolled exothermic reactions occur with amines and alcohols. |

Section 10. Stability and reactivity

Hazardous decomposition products : Decomposition products may include the following materials: carbon monoxide, carbon dioxide, smoke, oxides of nitrogen, hydrogen cyanide, monomeric isocyanates.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

| Product/ingredient name | Result | Species | Dose | Exposure |
|---|---------------------------------|---------|---------------------|----------|
| xylene | LD50 Dermal | Rabbit | >1.7 g/kg | - |
| | LD50 Oral | Rat | 4.3 g/kg | - |
| 2-methoxy-1-methylethyl acetate | LD50 Dermal | Rabbit | >5 g/kg | - |
| | LD50 Oral | Rat | 8532 mg/kg | - |
| ethylbenzene | LC50 Inhalation Vapor | Rat | 17.8 mg/l | 4 hours |
| | LD50 Dermal | Rabbit | 17.8 g/kg | - |
| | LD50 Oral | Rat | 3.5 g/kg | - |
| 3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate | LC50 Inhalation Dusts and mists | Rat | 0.04 mg/l | 4 hours |
| | LD50 Dermal | Rabbit | 1060 mg/kg | - |
| toluene | LD50 Oral | Rat | 4825 mg/kg | - |
| | LC50 Inhalation Vapor | Rat | 49 g/m ³ | 4 hours |
| | LD50 Dermal | Rabbit | 8.39 g/kg | - |
| | LD50 Oral | Rat | 5580 mg/kg | - |

Conclusion/Summary : There are no data available on the mixture itself.

Irritation/Corrosion

| Product/ingredient name | Result | Species | Score | Exposure | Observation |
|-------------------------|--------------------------|---------|-------|-----------------|-------------|
| xylene | Skin - Moderate irritant | Rabbit | - | 24 hours 500 mg | - |

Conclusion/Summary

Skin : There are no data available on the mixture itself.

Eyes : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Sensitization

| Product/ingredient name | Route of exposure | Species | Result |
|--|-------------------|------------|-------------|
| 3-Isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate, oligomers (isocyanurate type) | skin | Guinea pig | Sensitizing |

Conclusion/Summary

Skin : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Mutagenicity

Conclusion/Summary : There are no data available on the mixture itself.

Section 11. Toxicological information

Carcinogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Classification

| Product/ingredient name | OSHA | IARC | NTP |
|-------------------------|------|------|-----|
| xylene | - | 3 | - |
| ethylbenzene | - | 2B | - |
| toluene | - | 3 | - |

Carcinogen Classification code:

IARC: 1, 2A, 2B, 3, 4

NTP: Known to be a human carcinogen; Reasonably anticipated to be a human carcinogen

OSHA: +

Not listed/not regulated: -

Reproductive toxicity

Conclusion/Summary : There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

| Name | Category |
|--|------------|
| 3-Isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate, oligomers (isocyanurate type) | Category 3 |
| xylene | Category 3 |
| 3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate | Category 3 |
| toluene | Category 3 |

Specific target organ toxicity (repeated exposure)

| Name | Category |
|--------------|------------|
| ethylbenzene | Category 2 |
| toluene | Category 2 |

Target organs

: Contains material which causes damage to the following organs: brain.
Contains material which may cause damage to the following organs: kidneys, lungs, the nervous system, liver, upper respiratory tract, skin, central nervous system (CNS), ears, eye, lens or cornea.

Aspiration hazard

| Name | Result |
|--------------|--------------------------------|
| xylene | ASPIRATION HAZARD - Category 1 |
| ethylbenzene | ASPIRATION HAZARD - Category 1 |
| toluene | ASPIRATION HAZARD - Category 1 |

Information on the likely routes of exposure

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : Harmful if inhaled. May cause respiratory irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Skin contact : Harmful in contact with skin. Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.

Section 11. Toxicological information

Ingestion : No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:
pain or irritation
watering
redness

Inhalation : Adverse symptoms may include the following:
respiratory tract irritation coughing
wheezing and breathing difficulties
asthma
reduced fetal weight
increase in fetal deaths
skeletal malformations

Skin contact : Adverse symptoms may include the following:
irritation
redness
dryness
cracking
reduced fetal weight
increase in fetal deaths
skeletal malformations

Ingestion : Adverse symptoms may include the following:
reduced fetal weight
increase in fetal deaths
skeletal malformations

Delayed and immediate effects and also chronic effects from short and long term exposure

Conclusion/Summary : There are no data available on the mixture itself. Skin contact to isocyanate monomer may lead to allergic lung reaction. Based on the properties of the isocyanate components and considering toxicological data on similar mixtures, this mixture may cause acute irritation and/or sensitization of the respiratory system, leading to an asthmatic condition, wheezing and tightness of the chest. Repeated exposure may lead to permanent respiratory disability. Exposure to component solvent vapor concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Solvents may cause some of the above effects by absorption through the skin. There is some evidence that repeated exposure to organic solvent vapors in combination with constant loud noise can cause greater hearing loss than expected from exposure to noise alone. If splashed in the eyes, the liquid may cause irritation and reversible damage. Ingestion may cause nausea, diarrhea and vomiting. This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Short term exposure

Potential immediate effects : There are no data available on the mixture itself.

Potential delayed effects : There are no data available on the mixture itself.

Long term exposure

Section 11. Toxicological information

Potential immediate effects : There are no data available on the mixture itself.

Potential delayed effects : There are no data available on the mixture itself.

Potential chronic health effects

General Carcinogenicity : May cause damage to organs through prolonged or repeated exposure. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Suspected of causing cancer. Risk of cancer depends on duration and level of Exposure.

Mutagenicity : No significant effects or critical hazards.

Teratogenicity :
Developmental effects : Suspected of damaging the unborn child.
Fertility effects : No known significant effects or critical hazards.
: No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

| Route | ATE value |
|------------------------------|--------------|
| Oral | 5761.7 mg/kg |
| Dermal | 1823.7 mg/kg |
| Inhalation (vapors) | 11.91 mg/l |
| Inhalation (dusts and mists) | 1.524 mg/l |

Section 12. Ecological information

Toxicity

| Product/ingredient name | Result | Species | Exposure |
|---------------------------------|---------------------------------------|--|----------|
| 2-methoxy-1-methylethyl acetate | Acute LC50 161 mg/l Fresh water Acute | Fish | 96 hours |
| ethylbenzene | LC50 150 to 200 mg/l Fresh water | Fish - Lepomis macrochirus - Young of the year | 96 hours |

Persistence and degradability

| Product/ingredient name | Aquatic half-life | Photolysis | Biodegradability |
|-------------------------|-------------------|------------|------------------|
| xylene | - | - | Readily |
| ethylbenzene | - | - | Readily |
| toluene | - | - | Readily |

Bioaccumulative potential

| Product/ingredient name | LogP _{ow} | BCF | Potential |
|---------------------------------|--------------------|-------------|-----------|
| xylene | 3.16 | 7.4 to 18.5 | low |
| 2-methoxy-1-methylethyl acetate | 0.56 | - | low |
| ethylbenzene | 3.15 | 79.43 | low |
| toluene | 2.73 | 8.32 | low |

Section 12. Ecological information

Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees. Section 6. Accidental release

measures

14. Transport information

| | DOT | IMDG | IATA |
|-----------------------------|------------------------|-----------------|-----------------|
| UN number | UN1263 | UN1263 | UN1263 |
| UN proper shipping name | PAINT | PAINT | PAINT |
| Transport hazard class (es) | 3 | 3 | 3 |
| Packing group | III | III | III |
| Environmental hazards | No. | No. | No. |
| Marine pollutant substances | Not applicable. | Not applicable. | Not applicable. |
| Product RQ (lbs) | 374.41 | Not applicable. | Not applicable. |
| RQ substances | (xylene, ethylbenzene) | Not applicable. | Not applicable. |

Additional information

DOT : Package sizes shipped in quantities less than the product reportable quantity are not subject to the RQ (reportable quantity) transportation requirements.

IMDG : None

IATA identified. : None identified.

14. Transport information

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Section 15. Regulatory information

United States

United States inventory (TSCA 8b) : All components are listed or exempted.

SARA 302/304

SARA 304 RQ : 78622.5 lbs / 81094.6 kg [20819.2 gal / 78809.1 L]

Composition/information on ingredients

| Name | EHS | SARA 302 TPQ | | SARA 304 RQ | |
|---|------|--------------|-----------|-------------|-----------|
| | | (lbs) | (gallons) | (lbs) | (gallons) |
| 3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate | Yes. | 500 | 56.7 | 500 | 56.7 |

SARA 311/312

Classification

: FLAMMABLE LIQUIDS - Category 3
 ACUTE TOXICITY (dermal) - Category 4
 ACUTE TOXICITY (inhalation) - Category 4
 SKIN IRRITATION - Category 2
 EYE IRRITATION - Category 2A
 RESPIRATORY SENSITIZATION - Category 1
 SKIN SENSITIZATION - Category 1
 CARCINOGENICITY - Category 2
 TOXIC TO REPRODUCTION (Unborn child) - Category 2
 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) (hearing organs) - Category 2
 HNOC - Defatting irritant

Composition/information on ingredients

| Name | % | Classification |
|--|-------------|--|
| 3-Isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate, oligomers (isocyanurate type) | ≥50 - ≤75 | SKIN SENSITIZATION - Category 1B SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 |
| xylene | ≥20 - ≤31 | FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (dermal) - Category 4 ACUTE TOXICITY (inhalation) - Category 4 SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 |
| ethylbenzene | ≥1.0 - ≤6.1 | ASPIRATION HAZARD - Category 1 FLAMMABLE LIQUIDS - Category 2 ACUTE TOXICITY (inhalation) - Category 4 |

Section 15. Regulatory information

| | | |
|---|------|--|
| 3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate | <1.0 | CARCINOGENICITY - Category 2 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) (hearing organs) - Category 2 ASPIRATION HAZARD - Category 1 HNOC - Defatting irritant ACUTE TOXICITY (dermal) - Category 4 ACUTE TOXICITY (inhalation) - Category 1 SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A RESPIRATORY SENSITIZATION - Category 1A SKIN SENSITIZATION - Category 1A SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 |
| toluene | <1.0 | FLAMMABLE LIQUIDS - Category 2 SKIN IRRITATION - Category 2 TOXIC TO REPRODUCTION (Unborn child) - Category 2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2 ASPIRATION HAZARD - Category 1 HNOC - Defatting irritant |

SARA 313

| | <u>Chemical name</u> | <u>CAS number</u> | <u>Concentration</u> |
|------------------------------|------------------------|-----------------------|----------------------|
| Supplier notification | xylene ethylbenzene | 1330-20-7 100-41-4 | 10 - 30 3 - 7 |

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

Additional environmental information is contained on the Environmental Data Sheet for this product, which can be obtained from your Alpha 6 Corporation, LLC representative.

California Prop. 65

WARNING: Cancer and Reproductive Harm - www.P65Warnings.ca.gov.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health : 2 * Flammability : 3 Physical hazards : 1

(*) - Chronic effects

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on MSDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

National Fire Protection Association (U.S.A.)

Health : 2 Flammability : 3 Data stability : 1

of previous issue : 4/5/2019

Section 16. Other information

Organization that prepared the MSDS : EHS

Key to abbreviations : ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
UN = United Nations

✔ Indicates information that has changed from previously issued version.

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by Alpha 6 Corporation, LLC, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.